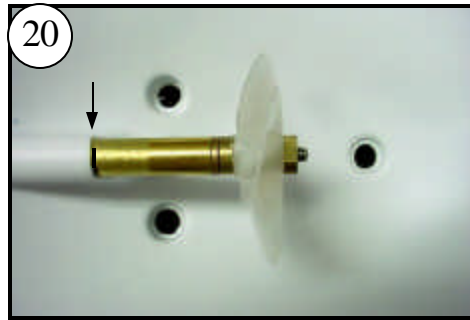
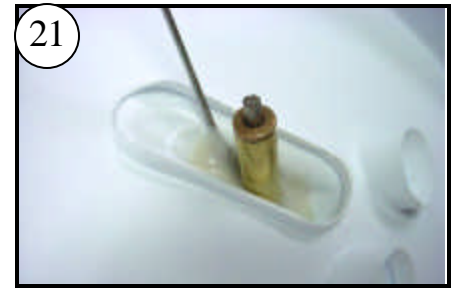


19 Set the Liner into the Hull stern-first to align the rear, then press into place. Hold for 1 minute. If necessary, you can clamp the sides as shown



20 Insert the Stern Tube Assy into the hull. The mark should be just visible at the



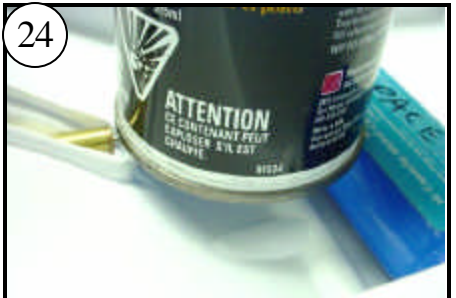
21 Tilt up the Stern Tube. Put filled epoxy on top and under the tube. Put just a little under it. Twist the Stern Tube to distribute.



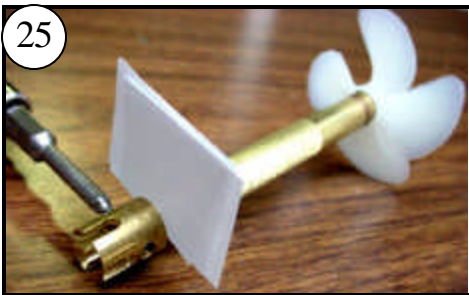
22 Press the Stern Tube down into position. Check the mark on the underside. Keep



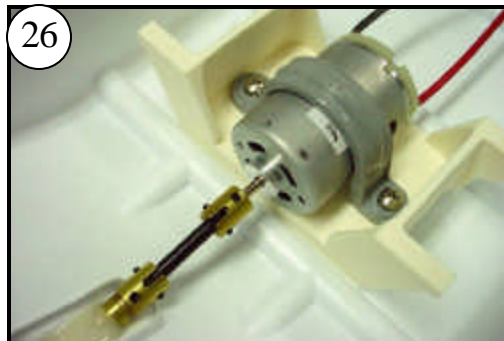
23 Scoop out any epoxy under the end of the Stern Tube.



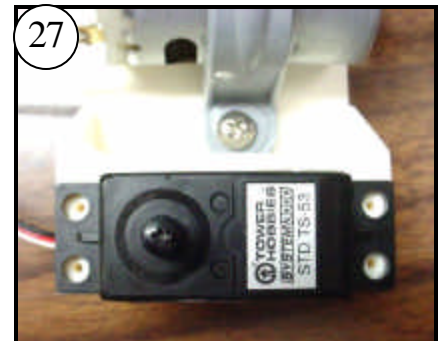
24 Hold the Stern Tube in place until the epoxy fully cures. I used a



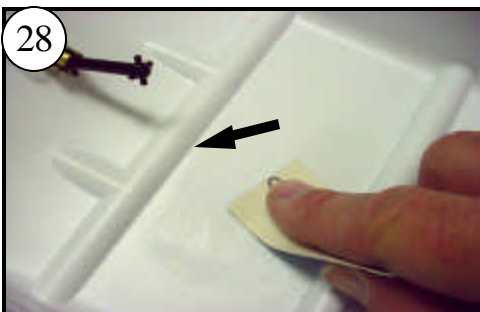
25 Install the Prop Shaft Coupling End onto the Prop Shaft. Make sure there is a 1mm space between the Coupling and the Stern Tube. 3 pieces of paper will make a good



26 Test-fit the motor assembly. The dogbone should have about 1/16" of forward and backward play.



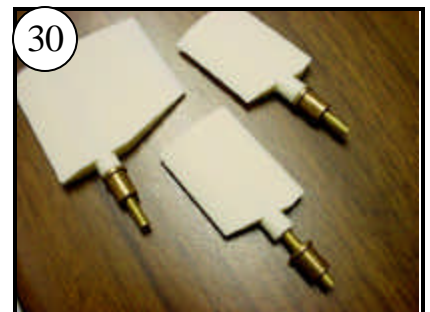
27 Compare your servo to the drill reference marks on the motor mount. Drill 1/16" holes for the servo screws.



28 Scuff the mount area of the Hull Liner, and the underside of the Motor Mount with medium sandpaper for best adhesion. Sand the inner edges of the floor braces too.



29 Apply filled epoxy to the underside of the Motor Mount. Set the Motor Assembly in place. Adjust to align the Motor Shaft to the Stern Tube. Let the excess epoxy flow out as shown.



30 Slip the Rudder Bearings onto the Rudder and Flankers. Make sure they spin freely. If binding, check the shaft for plastic residue.