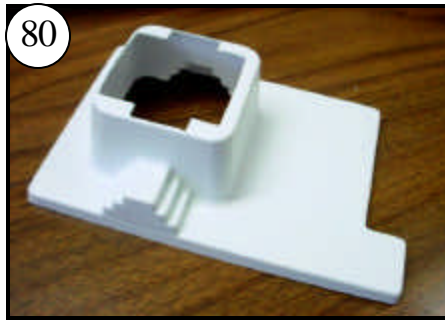
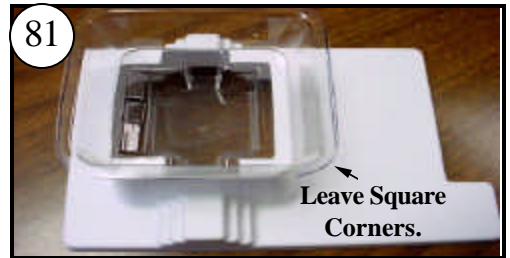


79 Use 6 small pieces of Velcro to secure the 2nd Deck to the Deck. The two pieces at the center will help prevent



80 Trim the Lower Pilothouse as marked. Cut straight-across under the stairs. Cut the top carefully to avoid cutting the side of the pilothouse.



81 Trim the Upper Pilothouse leaving a flange about 1/4" wide. Orient so the "control panel" faces forward. Glue with CA on 4 corners. Will cure slow. Place a light weight on the top of the Pilothouse to hold for 5-10 minutes.



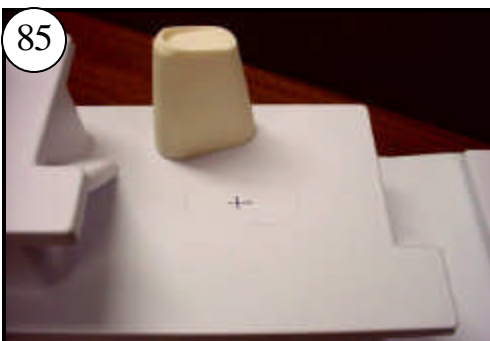
82 Center the Pilot House on the 2nd Deck and mark with tape as before. Trim and install 3rd stairs. Secure the Pilot House with 4 narrow pieces of Velcro as shown.



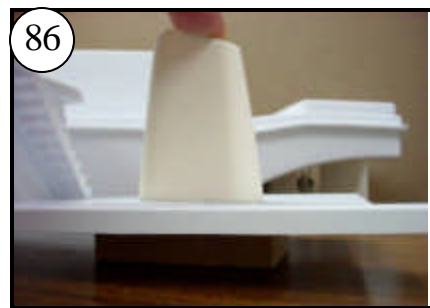
83 Trim the Roof and cut 4 small 1/4" pieces of Velcro.



84 Place Velcro on 4 corners. It is easier center the roof if you lay the Roof upside-down on the table and press the Pilot House into it.



85 Mark the center of the 2nd Deck for the Stack. Center the stack and with a fine pencil, outline it on the deck.



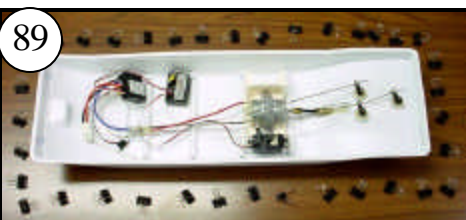
86 Sand the bottom of the Stack and the spot where it will attach. Support the deck with the wood block. CA the stack to the 2nd Deck.



87 Do a final operational check before gluing the Deck to the Hull.



88 Push the sides of the Hull in a little as they stick out relative to the Deck. This will prevent the CA from bonding them



89 Unfold and distribute the 36 clamps around the hull. Put a continuous thin 1/8" bead of medium CA on top of the flange. Use your finger to guide the tip of the bottle of CA. Thin plastic gloves would keep the CA off of your fingers.



90 Set the deck squarely onto the Hull. Put one clamp at the center of the Bow and Stern. Align the sides quickly (if you didn't use the books in figure 88) with 3 clamps on each side. Then clamp next to where the hull changes angle (↑). Fill in with the rest of the clamps. **11**