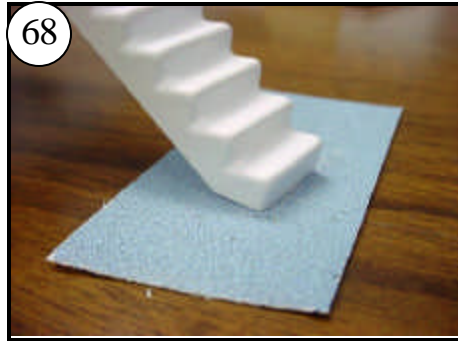
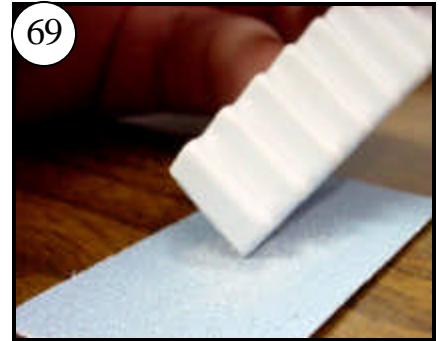




Trim this inside top corner to be flat so it will mount flush against the side of the Cabin. This top step will serve as a guide to align the 2nd Deck onto the Deck.



Holding the stairs level, sand the bottom to make an even-flat surface for gluing to the deck.



Round the bottom corner to conform to the curve at the base of the Cabin.



Test-fit the stairs to the Cabin wall. They must fit flush for the glue to bond well.



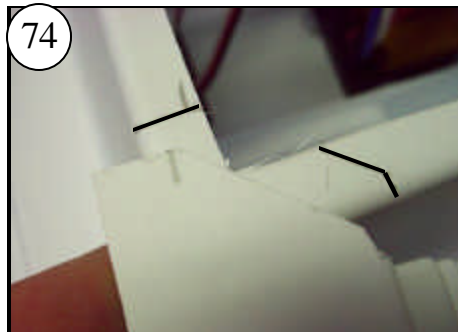
How you attach the top of the Stairs to the Cabin can determine if they sit level.



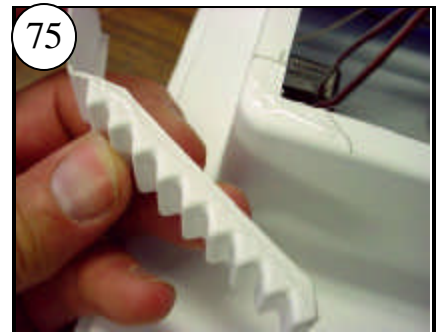
Rolling the top flange inward will level the upper steps. Too much and they could slant to the right.



Holding the Stairs against the 2nd Deck Landing, slide the 2nd Deck to center it using the reference marks you made.



Carefully lift off the 2nd Deck while holding the Stairs in place. Using a pencil, outline the top of the stairs on the Cabin top. (Stairs pulled aside to show)



Put medium CA glue on the Cabin Top (inside the marks), side and bottom of the stairs.



Align the top onto the Deck and clamp. Swing the Stairs against the Cabin and down onto the Deck. Hold in place 1 minute.



Remove the marked tape. The stairs should look like this. If the glue does not bond immediately, you may need to hold it in place longer.



When installing Velcro to attach the 2nd deck, place it next to the stairs, not on top of them.